

SAFETY DATA SHEET FLOKOOL XX CUTTING OIL

According to Appendix D, OSHA Hazard Communication Standard 29 CFR §1910.1200.

1. Identification

Product identifier

Product name FLOKOOL XX CUTTING OIL

Product number L0530-057, L0530-060, L0530-062

Recommended use of the chemical and restrictions on use

Application Petroleum lubricating oil

Uses advised against No specific uses advised against are identified.

Details of the supplier of the safety data sheet

Manufacturer Lubriplate Lubricants Co.

Corporate Headquarters 129 Lockwood Street Newark, NJ 07105

Midwest Office & Plant 1500 Oakdale Ave. Toledo, OH 43605 419-691-2491 419-693-3806

Emergency telephone number

Emergency telephone Chem-Tel: 1-800-255-3924 (US & Canada only)

01-813-248-0585 (Outside US & Canada)

2. Hazard(s) identification

Classification of the substance or mixture

Physical hazards Not Classified

Health hazards Skin Sens. 1 - H317

Environmental hazards Not Classified

Label elements

Hazard symbols



Signal word Warning

Hazard statements H317 May cause an allergic skin reaction.

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Precautionary statements P261 Avoid breathing vapor/ spray.

P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P302+P352 If on skin: Wash with plenty of water.

P321 Specific treatment (see medical advice on this label).

P333+P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362+P364 Take off contaminated clothing and wash it before reuse.
P501 Dispose of contents/ container in accordance with national regulations.

Contains Pentene, 2,4,4-trimethyl-, sulfurized

Other hazards

This product does not contain any substances classified as PBT or vPvB.

3. Composition/information on ingredients

Mixtures

Pentene, 2,4,4-trimethyl-, sulfurized CAS number: 68515-88-8

Classification

Skin Sens. 1B - H317

naphthalene <1%

CAS number: 91-20-3

M factor (Acute) = 1 M factor (Chronic) = 1

Classification

Acute Tox. 4 - H302 Carc. 2 - H351

Aquatic Acute 1 - H400 Aquatic Chronic 1 - H410

xylene <1%

CAS number: 1330-20-7

Classification

Flam. Liq. 3 - H226 Acute Tox. 4 - H312 Acute Tox. 4 - H332 Skin Irrit. 2 - H315

The full text for all hazard statements is displayed in Section 16.

4. First-aid measures

Description of first aid measures

General information Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical

personnel.

Inhalation Move affected person to fresh air and keep warm and at rest in a position comfortable for

breathing. Loosen tight clothing such as collar, tie or belt. Get medical attention if symptoms

are severe or persist.

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Ingestion Rinse mouth thoroughly with water. Get medical advice/attention if you feel unwell. Do not

induce vomiting unless under the direction of medical personnel.

Skin Contact It is important to remove the substance from the skin immediately. In the event of any

sensitization symptoms developing, ensure further exposure is avoided. Remove

contamination with soap and water or recognized skin cleansing agent. Get medical attention

if symptoms are severe or persist after washing.

Eye contact Remove any contact lenses and open eyelids wide apart. Rinse with water. Get medical

attention if any discomfort continues.

Protection of first aiders First aid personnel should wear appropriate protective equipment during any rescue.

Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described will vary dependent on the concentration and the

length of exposure.

Inhalation A single exposure may cause the following adverse effects: Temporary irritation.

Ingestion May cause sensitization or allergic reactions in sensitive individuals.

Skin contact May cause skin sensitization or allergic reactions in sensitive individuals.

Eye contact May be slightly irritating to eyes.

Indication of immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically. May cause sensitization or allergic reactions in sensitive individuals.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry

powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

Unsuitable extinguishing

media

Do not use water jet as an extinguisher, as this will spread the fire.

Special hazards arising from the substance or mixture

Specific hazards Containers can burst violently or explode when heated, due to excessive pressure build-up.

Hazardous combustion

products

Thermal decomposition or combustion products may include the following substances:

Harmful gases or vapors.

Advice for firefighters

Protective actions during

firefighting

Avoid breathing fire gases or vapors. Evacuate area. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapors and protect men stopping the leak. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs,

notify appropriate authorities.

Special protective equipment

for firefighters

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Standard Firefighter's clothing including helmets, protective boots and gloves will provide a basic level of protection for chemical incidents.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

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Personal precautions

Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Avoid contact with skin and eyes.

Environmental precautions

Environmental precautions

Avoid discharge into drains or watercourses or onto the ground.

Methods and material for containment and cleaning up

Methods for cleaning up

Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. Small Spillages: Collect spillage. Large Spillages: Absorb spillage with non-combustible, absorbent material. The contaminated absorbent may pose the same hazard as the spilled material. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. For waste disposal, see Section 13.

Reference to other sections

For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

7. Handling and storage

Precautions for safe handling

Usage precautions

Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimize spills. Keep container tightly sealed when not in use. Avoid the formation of mists. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

Advice on general occupational hygiene

Wash promptly if skin becomes contaminated. Take off contaminated clothing and wash before reuse. Wash contaminated clothing before reuse.

Conditions for safe storage, including any incompatibilities

Storage precautions

Store away from incompatible materials (see Section 10). Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

Storage class Chemical storage.

Specific end uses(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.

8. Exposure controls/Personal protection

Control parameters

Occupational exposure limits

Mineral oil, excluding metal working fluids (pure, highly and severely refined) Long-term exposure limit (8-hour TWA): ACGIH 5 mg/m³ inhalable fraction

naphthalene

Long-term exposure limit (8-hour TWA): OSHA 10 ppm 50 mg/m³ Long-term exposure limit (8-hour TWA): ACGIH 10 ppm 52 mg/m³ A3, DSens, Sk

xylene

Long-term exposure limit (8-hour TWA): OSHA 100 ppm 435 mg/m³ Long-term exposure limit (8-hour TWA): ACGIH 100 ppm 434 mg/m³ Short-term exposure limit (15-minute): ACGIH 150 ppm 651 mg/m³

Α4

OSHA = Occupational Safety and Health Administration. ACGIH = American Conference of Governmental Industrial Hygienists. A3 = Confirmed Animal Carcinogen with Unknown Relevance to Humans. DSens = Dermal sensitizer.

A4 = Not Classifiable as a Human Carcinogen.

Sk = Danger of cutaneous absorption.

naphthalene (CAS: 91-20-3)

Immediate danger to life 250 ppm and health

Exposure controls

Protective equipment



Appropriate engineering

controls

Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients.

Eye/face protection

Unless the assessment indicates a higher degree of protection is required, the following protection should be worn: Tight-fitting safety glasses.

Hand protection

It is recommended that chemical-resistant, impervious gloves are worn. The most suitable glove should be chosen in consultation with the glove supplier/manufacturer, who can provide information about the breakthrough time of the glove material. To protect hands from chemicals, gloves should comply with OSHA 1910.138 and be demonstrated to be impervious to the chemical and resist degradation. Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. Frequent changes are recommended.

Other skin and body protection

May cause skin sensitization or allergic reactions in sensitive individuals. Wear appropriate clothing to prevent repeated or prolonged skin contact.

Hygiene measures

Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.

Respiratory protection

Ensure all respiratory protective equipment is suitable for its intended use and is NIOSH approved. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with OSHA 1910.134. Full face mask respirators with replaceable filter cartridges should comply with OSHA 1910.134. Half mask and quarter mask respirators with replaceable filter cartridges should comply with OSHA 1910.134.

Environmental exposure controls

Keep container tightly sealed when not in use.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance Oily liquid. Transparent.

Color Black.
Odor Fatty

Odor threshold Not available.

pH Not available.

Melting point Not available.

Flash point 171°C/340°F Cleveland open cup.

>288°C (>550.4°F)

Evaporation rate < 0.01 (butyl acetate = 1)

Evaporation factor Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or

Initial boiling point and range

explosive limits

Lower flammable/explosive limit: 0.9 % Upper flammable/explosive limit: 7 %

Vapor pressure <0.0013 kPa @ 20°C

Vapor density > 5

Relative density 0.93

Solubility(ies) Not available.

Partition coefficient Not available.

Auto-ignition temperature Not available.

Decomposition Temperature Not available.

Viscosity 31 cSt @ 40°C/104°F

Explosive properties Not considered to be explosive.

Oxidizing properties Does not meet the criteria for classification as oxidizing.

Other information None.

10. Stability and reactivity

Reactivity See the other subsections of this section for further details.

Stable at normal ambient temperatures and when used as recommended. Stable under the

prescribed storage conditions.

Possibility of hazardous

reactions

No potentially hazardous reactions known.

Conditions to avoidThere are no known conditions that are likely to result in a hazardous situation.

Materials to avoid

No specific material or group of materials is likely to react with the product to produce a

hazardous situation.

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Hazardous decomposition products

Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Harmful gases or vapors.

11. Toxicological information

Information on toxicological effects

Acute toxicity - oral

Summary

Based on available data the classification criteria are not met.

Notes (oral LD₅₀)

Based on available data the classification criteria are not met.

Acute toxicity - dermal

Summary Based on available data the classification criteria are not met.

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Summary

Based on available data the classification criteria are not met.

Notes (inhalation LC₅₀)

Based on available data the classification criteria are not met.

Skin corrosion/irritation

Summary

Based on available data the classification criteria are not met.

Animal data

Based on available data the classification criteria are not met.

Serious eye damage/irritation

Summary Based on available data the classification criteria are not met.

Serious eye damage/irritation Based on available data the classification criteria are not met.

Respiratory sensitization

Summary Based on available data the classification criteria are not met.

Respiratory sensitization Based on available data the classification criteria are not met.

Skin sensitization

Summary May cause an allergic skin reaction.

Skin sensitization May cause skin sensitization or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Summary Based on available data the classification criteria are not met.

Genotoxicity - in vitroBased on available data the classification criteria are not met.

Carcinogenicity

Summary Based on available data the classification criteria are not met.

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity Contains a substance which may be potentially carcinogenic. IARC Group 2B Possibly

carcinogenic to humans.

Reproductive toxicity

Summary Based on available data the classification criteria are not met.

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity -

development

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

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Summary Based on available data the classification criteria are not met.

STOT - single exposureNot classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

Summary Based on available data the classification criteria are not met.

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Summary Based on available data the classification criteria are not met.

Aspiration hazard Based on available data the classification criteria are not met.

General information The severity of the symptoms described will vary dependent on the concentration and the

length of exposure.

Inhalation A single exposure may cause the following adverse effects: Temporary irritation.

Ingestion May cause sensitization or allergic reactions in sensitive individuals.

Skin Contact May cause skin sensitization or allergic reactions in sensitive individuals.

Eye contact May be slightly irritating to eyes.

Route of exposure Ingestion Inhalation Skin and/or eye contact

Target Organs No specific target organs known.

Medical considerations Skin disorders and allergies.

Toxicological information on ingredients.

Pentene, 2,4,4-trimethyl-, sulfurized

Acute toxicity - oral

Notes (oral LD50) Based on available data the classification criteria are not met.

Acute toxicity - dermal

Notes (dermal LD₅₀) Based on available data the classification criteria are not met.

Acute toxicity - inhalation

Notes (inhalation LC₅₀) Based on available data the classification criteria are not met.

Skin corrosion/irritation

Animal data Based on available data the classification criteria are not met.

Serious eye damage/irritation

Serious eye Based on available data the classification criteria are not met.

damage/irritation

Respiratory sensitization Based on available data the classification criteria are not met.

Skin sensitization

Skin sensitization May cause skin sensitization or allergic reactions in sensitive individuals.

Germ cell mutagenicity

Respiratory sensitization

Genotoxicity - in vitroBased on available data the classification criteria are not met.

Carcinogenicity

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Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicityNone of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity -

fertility

Based on available data the classification criteria are not met.

Reproductive toxicity -

development

Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

General information The severity of the symptoms described will vary dependent on the concentration

and the length of exposure.

Inhalation No specific symptoms known.

Ingestion May cause sensitization or allergic reactions in sensitive individuals.

Skin Contact May cause skin sensitization or allergic reactions in sensitive individuals.

Eye contact No specific symptoms known.

Route of exposure Ingestion Inhalation Skin and/or eye contact

Target Organs No specific target organs known.

Medical considerations Skin disorders and allergies.

12. Ecological information

Ecotoxicity Not regarded as dangerous for the environment. However, large or frequent spills may have

hazardous effects on the environment.

Toxicity Based on available data the classification criteria are not met.

Acute aquatic toxicity

Summary Based on available data the classification criteria are not met.

Chronic aquatic toxicity

Summary Based on available data the classification criteria are not met.

Persistence and degradability

Persistence and degradability The degradability of the product is not known.

Bioaccumulative potential

Bio-Accumulative Potential No data available on bioaccumulation.

Partition coefficient Not available.

Mobility in soil

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No data available. Mobility

Other adverse effects

Other adverse effects None known.

13. Disposal considerations

Waste treatment methods

General information The generation of waste should be minimized or avoided wherever possible. Reuse or recycle

> products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product

residues and hence be potentially hazardous.

Disposal methods Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a

> licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labeled with their contents. Incineration or landfill should only be considered when recycling is

not feasible.

14. Transport information

General The product is not covered by international regulations on the transport of dangerous goods

(IMDG, IATA, DOT).

UN Number

UN No. (International) Not applicable. UN No. (DOT)

UN proper shipping name

Proper shipping name

(International)

Not applicable.

Not applicable.

Proper shipping name (DOT) Not applicable.

Transport hazard class(es)

Transport Labels (International)

No transport warning sign required.

Transport labels

No transport warning sign required.

DOT transport labels

No transport warning sign required.

Packing group

Packing group (International) Not applicable.

DOT packing group Not applicable.

Environmental hazards

Environmentally Hazardous Substance

No.

Special precautions for user

Not applicable.

DOT reportable quantity

Not applicable.

DOT TIH Zone

Not applicable.

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

15. Regulatory information

Regulatory References OSHA Hazard Communication Standard 29 CFR §1910.1200

US Federal Regulations

SARA Section 302 Extremely Hazardous Substances Tier II Threshold Planning Quantities

None of the ingredients are listed or exempt.

CERCLA/Superfund, Hazardous Substances/Reportable Quantities (EPA)

The following ingredients are listed or exempt:

SARA Extremely Hazardous Substances EPCRA Reportable Quantities

None of the ingredients are listed or exempt.

SARA 313 Emission Reporting

The following ingredients are listed or exempt:

CAA Accidental Release Prevention

None of the ingredients are listed or exempt.

FDA - Essential Chemical

None of the ingredients are listed or exempt.

FDA - Precursor Chemical

None of the ingredients are listed or exempt.

SARA (311/312) Hazard Categories

Respiratory or skin sensitization

OSHA Highly Hazardous Chemicals

None of the ingredients are listed or exempt.

US State Regulations

California Proposition 65 Carcinogens and Reproductive Toxins

The following ingredients are listed or exempt:

California Air Toxics "Hot Spots" (A-I)

The following ingredients are listed or exempt:

California Air Toxics "Hot Spots" (A-II)

None of the ingredients are listed or exempt.

California Directors List of Hazardous Substances

The following ingredients are listed or exempt:

Massachusetts "Right To Know" List

The following ingredients are listed or exempt:

Rhode Island "Right To Know" List

The following ingredients are listed or exempt:

Soybean oil

Minnesota "Right To Know" List

The following ingredients are listed or exempt:

New Jersey "Right To Know" List

The following ingredients are listed or exempt:

Pennsylvania "Right To Know" List

The following ingredients are listed or exempt:

Soybean oil

Inventories

US - TSCA

The following ingredients are listed or exempt:

Distillates (petroleum), hydrotreated heavy paraffinic

Soybean oil

Distillates (petroleum), hydrotreated heavy paraffinic

Pentene, 2,4,4-trimethyl-, sulfurized

US - TSCA 12(b) Export Notification

None of the ingredients are listed or exempt.

16. Other information

Abbreviations and acronyms used in the safety data sheet

TDG: The transport of dangerous goods act

IATA: International air transport association.

ICAO: Technical instructions for the safe transport of dangerous goods by air.

IMDG: International maritime dangerous goods.

CAS: Chemical abstracts service.

ATE: Acute toxicity estimate.

 $LC_{50}\colon$ Lethal concentration to 50 % of a test population.

 LD_{50} : Lethal dose to 50% of a test population (median lethal dose).

EC₅: 50% of maximal effective concentration.

PBT: Persistent, bioaccumulative and toxic substance. vPvB: Very persistent and very bioaccumulative.

vi vb. Very persistent and very bloaccumulativ

Classification abbreviations and acronyms

Skin Sens. = Skin sensitisation

Training advice Only trained personnel should use this material.

Revision date 4/5/2023

Revision 1

Supersedes date 7/12/2018

SDS No. 5063

Hazard statements in full H226 Flammable liquid and vapor.

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H332 Harmful if inhaled.

H351 Suspected of causing cancer. H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

End of SDS

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.